

SAFETY DATA SHEET

1: IDENTIFICATION OF THE SUBSTANCE / PREPARATION AND OF THE COMPANY / UNDERTAKING

Product Name: **NITOPRIME 25 BASE**

Application: Base component of two part epoxy primer system.

Company: **Fosroc Limited**

Address: Coleshill Road, Tamworth, Staffordshire. B78 3TL

Telephone: 01827 262222 (Out of Hours) 01827 265279 Fax: 01827 262444

2: COMPOSITION/INFORMATION ON INGREDIENTS

Composition: epoxy resin, aliphatic polyglycidyl ether.

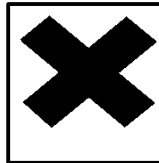
Hazardous Ingredient(s)	Symbol	Risk Phrases	Other Information	%
epoxy resin (number average molecular weight <700)	Xi, N	R36/38, 43, 51/53	Cas No: 25068-38-6	>50
hexanediol diglycidylether	Xi	R43, 36/38	Cas No: 16096-31-4	>10 <25

All constituents of this product are listed in EINECS (European Inventory of Existing Commercial Chemical Substances) or ELINCS (European List of New Chemical Substances) or are exempt.

Refer to Section 8 for Occupational Exposure Limits.

3: HAZARDS IDENTIFICATION

Irritating to eyes and skin.
May cause sensitisation by skin contact.



IRRITANT

4: FIRST AID MEASURES

- Eyes:** Irrigate immediately with copious quantities of water for several minutes. Obtain medical attention urgently.
- Skin:** Wash thoroughly with soap and water or suitable skin cleanser as soon as possible. Obtain medical advice if skin disorders develop.
- Inhalation:** Remove from exposure. If feeling unwell obtain medical attention.
- Ingestion:** Obtain medical attention. Do NOT induce vomiting. Beware of aspiration if vomiting occurs.

5: FIRE FIGHTING MEASURES

- Suitable Extinguishing Media:** Carbon dioxide, powder, foam or water fog - Do not use water jets.
- Special Exposure Hazards:** Toxic fumes. For further information see Section 10.
- Special Protective Equipment:** Self-contained breathing apparatus.

6: ACCIDENTAL RELEASE MEASURES

- Personal Precautions:** Wear suitable protective clothing, gloves and eye/face protection.
- Environmental Precautions:** Prevent entry into drains, sewers and water courses.
- Decontamination Procedures:** Soak up with inert absorbent or contain and remove by best available means. Gather into containers. Dispose of as waste.

7: HANDLING AND STORAGE

- Handling:** Maintain good standards of personal hygiene. Avoid skin and eye contact. Do not eat, drink or smoke whilst using this product. Ensure adequate ventilation.

Storage: Keep containers dry and tightly closed.

8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Limits:- None assigned.

Engineering Control Measures: No specific ventilation requirement noted.

Personal Protective Equipment: Impervious gloves (eg PVC). Safety glasses / Goggles. Change contaminated clothing and clean before re-use.

9: PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid.
Colour: Straw.
Odour: Mild.
Boiling Point/Range (°C): > 200
Flash Point (closed, °C): >150
Autoflammability (°C): Not determined.
Explosive Properties (%): Not known.
Vapour Pressure (kPa at 20°C): 0.01
Relative Density (at 20°C): 1.20
Water Solubility: Insoluble.
Fat Solubility: Not determined.

10: STABILITY AND REACTIVITY

Stability: Stable: reacts with compounds containing amino, hydroxyl or carboxyl groups to give stable, cross linked materials.

Conditions to Avoid: None known.

Materials to Avoid: Strong acids. Strong alkalis. Strong oxidising agents.

Hazardous Decomposition Products: Thermal decomposition:- Oxides of carbon. Irritant fumes.

11: TOXICOLOGICAL INFORMATION

The following toxicological assessment is based on a knowledge of the toxicity of the product's components.

Expected oral LD50, rat > 2g/kg.

Classified as a skin sensitiser.

Health Effects

On Eyes: Causes transient irritation.

On Skin: Irritation. May cause sensitisation.

By Inhalation: May cause respiratory irritation.

By Ingestion: May cause irritation of mouth, throat and digestive tract.

Chronic: Repeated and prolonged skin contact may lead to skin disorders.

12: ECOLOGICAL INFORMATION

Environmental Assessment: When used and disposed of as intended, no adverse environmental effects are foreseen.

Mobility: Mobile liquid. Insoluble in water

Persistence and Degradability: Not readily biodegradable.

Bioaccumulative Potential: Has the potential to bioaccumulate.

Ecotoxicity: Ecotoxic to fish/daphnia/algae.

13: DISPOSAL CONSIDERATIONS

Disposal must be in accordance with local and national legislation.

Unused Product: Dispose of through an authorised waste contractor to a licensed site.

Used/Contaminated Product: As for Unused product.

Packaging: Must be disposed of through an authorised waste contractor.

14: TRANSPORT INFORMATION

UN Number: 3082

IMO: Class: 9 Packing Group: III

ADR: Class: 9 Item: 11(c)

Transport Name: Environmentally hazardous substance, liquid, nos (Epoxy Resin)

Hazchem/Kemler Code: 90

15: REGULATORY INFORMATION

Hazard Label Data:-

Named Ingredients: epoxy resin (number average molecular weight <700).
hexanediol diglycidylether.

UN Number: 3082

Symbol(s): Xi

Risk Phrases: Irritating to eyes and skin
May cause sensitisation by skin contact

Safety Phrases: Avoid contact with skin and eyes.
In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
After contact with skin, wash immediately with plenty of soap and water.
Wear suitable gloves and eye/face protection.
Contains epoxy constituents. See information supplied by the manufacturer.

EC Directives: Dangerous Substances Directive, 67/548/EEC and adaptations.
Dangerous Preparations Directive, 88/379/EEC.
Safety Data Sheets Directive, 91/155/EEC.

Statutory Instruments: Chemicals (Hazard Information and Packaging for Supply) (Amendment) Regs. 1996 (SI 1092).
Control of Substances Hazardous to Health Regs. 1994 (SI 3246).
Health & Safety at Work, etc. Act 1974.
Environmental Protection Act 1990.

Codes of Practice: Waste Management. The Duty of Care.

Guidance Notes: Occupational skin diseases: health and safety precautions (EH 26).
Storage of packaged dangerous substances [HS(G)71].

The above publications are available from HMSO

16: OTHER INFORMATION

Also refer to the Safety Data Sheet(s) for information on other components of this product.

The data and advice given apply when the product is used for the stated application or applications. The product is not sold as suitable for any other application. Use of the product for applications other than as stated in this sheet may give rise to risks not mentioned in this sheet. The product should not be used other than for the stated application or applications without seeking advice from Fosroc Ltd.

If this product has been purchased for supply to a third party for use at work, it is the purchaser's duty to take all necessary steps to secure that any person handling or using the product is provided with the information in this sheet.

It is the responsibility and duty of the employer to inform employees and others who may be affected of any hazards described in this sheet and of any precautions which should be taken.

This sheet does not constitute or substitute for the users own assessment of workplace risk, as required by other health and safety legislation.

Further copies of this Safety Data Sheet may be obtained from Fosroc Limited.

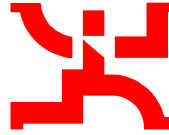
Date Printed: 14/01/1999

SDS Reference: 0256/1 NP25 BASE

REVISION

Supersedes issue no: 01 dated: 13.12.93

Sections updated/revised - no(s): 1, 12, 14.



SAFETY DATA SHEET

1: IDENTIFICATION OF THE SUBSTANCE / PREPARATION AND OF THE COMPANY / UNDERTAKING

Product Name: **NITOPRIME 25 HARDENER**

Application: Hardener component of two part epoxy primer system.

Company: **Fosroc Limited**

Address: Coleshill Road, Tamworth, Staffordshire. B78 3TL

Telephone: 01827 262222 (Out of Hours) 01827 265279 Fax: 01827 262444

2: COMPOSITION/INFORMATION ON INGREDIENTS

Composition: modified cycloaliphatic amine, benzyl alcohol, xylene.

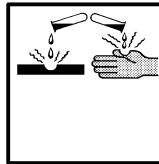
Hazardous Ingredient(s)	Symbol	Risk Phrases	Other Information	%
isophorone diamine	C, N	R21/22, 34, 43, 52/53	Cas No: 2855-13-2	>10 <25
p-tertiarybutyl phenol	Xi	R36	Cas No: 98-54-4	>2.5 <10
n-aminoethylpiperazine	C	R21/22, 34, 43	Cas No: 140-31-8	>2.5 <10
benzyl alcohol	Xn	R20/22	Cas No: 100-51-6	>25 <50
xylene, mixture of isomers	Xn	R10, 20/21, 38	Cas No: 1330-20-7	>2.5 <10

All constituents of this product are listed in EINECS (European Inventory of Existing Commercial Chemical Substances) or ELINCS (European List of New Chemical Substances) or are exempt.

Refer to Section 8 for Occupational Exposure Limits.

3: HAZARDS IDENTIFICATION

Flammable.
Causes burns.
Harmful by inhalation, in contact with skin and if swallowed.
May cause sensitisation by skin contact



CORROSIVE

4: FIRST AID MEASURES

Eyes: Irrigate immediately with copious quantities of water for several minutes. Obtain medical attention urgently.

Skin: Wash immediately with soap and water or suitable skin cleanser. Remove contaminated clothing immediately.

Inhalation: Remove from exposure, rest and keep warm and obtain medical attention urgently.

Ingestion: Wash out mouth with water. Obtain medical attention urgently. Do NOT induce vomiting. Beware of aspiration if vomiting occurs.

5: FIRE FIGHTING MEASURES

Suitable Extinguishing Media: Carbon dioxide, powder, foam or water.

Special Exposure Hazards: Toxic fumes. Nitrogen compounds, in some fire circumstances, hydrogen cyanide.

Special Protective Equipment: Self-contained breathing apparatus.

6: ACCIDENTAL RELEASE MEASURES

Personal Precautions: Wear suitable protective clothing, gloves and eye/face protection.

Environmental Precautions: Prevent entry into drains, sewers and water courses.

Decontamination Procedures: Soak up with inert absorbent or contain and remove by best available means. Gather into containers. Dispose of as waste.

7: HANDLING AND STORAGE

Handling: Avoid breathing vapours. Maintain good standards of personal hygiene. In case of insufficient ventilation, wear suitable respiratory equipment. Avoid skin and eye contact.

Storage: Store away from sources of ignition. Never leave a container unsealed.

8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Limits:-

Substance	8 Hour TWA	STEL	Source/Other Information
xylene, mixed isomers	441 mgm ⁻³	662 mgm ⁻³	EH 40

Engineering Control Measures: Use only in well ventilated areas.

Personal Protective Equipment: Avoid skin and eye contact. Avoid breathing vapours. Impervious gloves (eg PVC). Goggles. Plastic apron and overalls. Change contaminated clothing immediately and clean before re-use.

9: PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid.
Colour:	Straw.
Odour:	Amine.
pH(concentrate):	Not applicable (non-aqueous).
Melting Point/Range (°C):	Not applicable
Flash Point (closed, °C):	55
Autoflammability (°C):	Autoignition temperature: >300
Explosive Properties (%):	Lower explosive limit (LEL): 1.1 Upper explosive limit (UEL): 6.6
Oxidising Properties:	Not determined.
Vapour Pressure (kPa at 20°C):	0.01
Relative Density (at 20°C):	1.05
Water Solubility:	Partially soluble

10: STABILITY AND REACTIVITY

Stability: Stable if used as directed

Conditions to Avoid: Any source of ignition.

Materials to Avoid: Strong oxidising agents. Strong acids. Strong alkalis.

Hazardous Decomposition Products: Thermal decomposition:- Oxides of carbon. Nitrogen compounds, in some fire circumstances, hydrogen cyanide.

11: TOXICOLOGICAL INFORMATION

The following toxicological assessment is based on a knowledge of the toxicity of the product's components:

Oral LD50, rat: 1660mg/kg

Dermal LD50, rat/rabbit: >2000mg/kg.

Health Effects

On Eyes: Causes irreversible damage to eye tissue if not removed promptly.

On Skin: Corrosive - causes burns. May cause sensitisation.

By Inhalation: May cause respiratory irritation. Vapours may cause headaches, dizziness and central nervous system depression.

By Ingestion: Corrosive - causes severe damage to mouth, throat and digestive tract. Ingestion of significant amounts may result in severe systemic effects.

Chronic: Repeated or prolonged skin contact will result in severe irritation leading to burns.

Other: p-tertiarybutyl phenol can cause a cosmetic effect known as "occupational vitiligo" or leucoderma. It is believed that repeated contact with this substance can lead to this depigmentation of the skin in sensitive individuals.

12: ECOLOGICAL INFORMATION

Environmental Assessment: When used and disposed of as intended, no adverse environmental effects are foreseen.

Mobility: Mobile liquid. Partially soluble in water. Contains volatile components.

Persistence and Degradability: Expected to be not readily biodegradable.

Bioaccumulative Potential: Not expected to be bioaccumulative.

Ecotoxicity: Ecotoxic to fish/daphnia/algae.

13: DISPOSAL CONSIDERATIONS

Disposal must be in accordance with local and national legislation.

Unused Product: Classified as a special waste. May be reacted with base component to give an inert polymeric material.

Used/Contaminated Product: Classified as a special waste. Dispose of through an authorised waste contractor to a licensed site.

Packaging: Must be disposed of through an authorised waste contractor.

14: TRANSPORT INFORMATION

UN Number: 2924

IMO: Class: 3 (8) Packing Group: III Marine Pollutant: No

IATA/ICAO: Class: 3 (8) Packing Group: III

ADR: Class: 3 (8) Item: 33 (c)

Transport Name: Flammable liquid, corrosive, nos (xylene/isophorone diamine mixture)

Hazchem/Kemler Code: 2W / 38

15: REGULATORY INFORMATION

Hazard Label Data:-

Named Ingredients: isophorone diamine
benzyl alcohol

UN Number: 2924

Symbol(s): C

Risk Phrases: Flammable
Causes burns.
Harmful by inhalation, in contact with skin and if swallowed.
May cause sensitisation by skin contact.

Safety Phrases: Avoid contact with skin and eyes.
In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Wear suitable protective clothing, gloves and eye/face protection.

EC Directives: Dangerous Substances Directive, 67/548/EEC and adaptations.
Dangerous Preparations Directive, 88/379/EEC.
Safety Data Sheets Directive, 91/155/EEC.

Statutory Instruments: Chemicals (Hazard Information and Packaging for Supply) (Amendment) Regs. 1996 (SI 1092).
Control of Substances Hazardous to Health Regs. 1994 (SI 3246).
Health & Safety at Work, etc. Act 1974.
Environmental Protection (Duty of Care) Regs. 1991 (SI 2839).
The Special Waste Regulations 1996 (SI 972).

Codes of Practice: Waste Management. The Duty of Care.

Guidance Notes: Occupational skin diseases: health and safety precautions (EH 26).
Occupational exposure limits (EH 40).

The above publications are available from HMSO

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Further copies of this Safety Data Sheet may be obtained from Fosroc Limited.

Date Printed: 14/01/1999

SDS Reference: 0255/01 NP25 HAR

REVISION

Supersedes issue no: 03 dated: 01.10.96

Sections updated/revised - no(s): 1 . 8.