1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Identification of the substance/preparation

Product name or Trade name: Sikasil® SG-20

Use of the substance/preparation: Chemical product for construction and industry

Company/undertaking identification

Manufacturer/Distributor: Sika Limited
Watchmead Welwyn Garden City
Hertfordshire. AL7 1BQ
United Kingdom

Telephone no.: 01707 363899 (available during office hours).
Fax no.: 01707 394444

E-mail address of person responsible for this SDS: EHS@uk.sika.com

2. HAZARDS IDENTIFICATION

The product is not classified as dangerous according to Directive 1999/45/EC and its amendments.
See section 11 for more detailed information on health effects and symptoms.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical family/Characteristics: Polysiloxane

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>CAS number</th>
<th>%</th>
<th>EC number</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trimethoxysilane</td>
<td>2768-02-7</td>
<td>1-3</td>
<td>220-449-8</td>
<td>R10 Xn; R20</td>
</tr>
</tbody>
</table>

See section 16 for the full text of the R-phrases declared above

[1] Substance classified with a health or environmental hazard
[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in section 8.

4. FIRST AID MEASURES

First-aid measures

Inhalation: Obtain medical attention if symptoms occur.
Ingestion: Do not induce vomiting unless directed to do so by medical personnel. Maintain an open airway. Seek immediate medical attention.
Skin contact: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Obtain medical attention if symptoms occur.
Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

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4. FIRST AID MEASURES

Notes to physician:
In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

See section 11 for more detailed information on health effects and symptoms.

5. FIRE-FIGHTING MEASURES

**Extinguishing media**
- Suitable: Use an extinguishing agent suitable for the surrounding fire.
- Not suitable: None known.

**Special exposure hazards**
- Decomposition products may include the following materials:
  - Carbon dioxide
  - Carbon monoxide
  - Nitrogen oxides
  - Metal oxide/oxides

**Hazardous combustion products**
In a fire or if heated, a pressure increase will occur and the container may burst.

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. ACCIDENTAL RELEASE MEASURES

**Personal precautions**
Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment (see section 8).

**Environmental precautions**
Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

**Large spill**
Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13).

**Small spill**
Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container.

7. HANDLING AND STORAGE

**Handling**
Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Avoid contact with eyes, skin and clothing. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use.

**Storage**
Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

**Packaging materials**
**Recommended**: Use original container.
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure limit values

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Occupational exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>No exposure limit value known.</td>
<td></td>
</tr>
</tbody>
</table>

Recommended monitoring procedures: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

Exposure controls

Occupational exposure controls: Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing.

Respiratory protection: No special measures required.

Hand protection: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Recommended: Butyl rubber/nitrile rubber gloves.

Eye protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts.

Skin protection: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: Use barrier skin cream.

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. PHYSICAL AND CHEMICAL PROPERTIES

General information

Appearance
Form: Paste.
Colour: Black.
Odour: Fruity.

Important health, safety and environmental information
Flash point: Closed cup: >101°C (>213.8°F)
Density: ~1.37 g/cm³ [20°C (68°F)]

10. STABILITY AND REACTIVITY

Stability: The product is stable.
Conditions to avoid: No specific data.
Materials to avoid: No specific data.
Hazardous decomposition products: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
11. TOXICOLOGICAL INFORMATION

Potential acute health effects

Inhalation: May cause irritation.
Ingestion: Can cause gastrointestinal disturbances.
Skin contact: May cause skin irritation.
Eye contact: May cause eye irritation.
Chronic effects: No known significant effects or critical hazards.

12. ECOLOGICAL INFORMATION

Environmental effects: Avoid contact of spilt material and runoff with soil and surface waterways. Do not empty into drains; dispose of this material and its container in a safe way.

13. DISPOSAL CONSIDERATIONS

Methods of disposal: The generation of waste should be avoided or minimised wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

European waste catalogue (EWC): 08 04 10 waste adhesives and sealants other than those mentioned in 08 04 09

Packaging: Completely emptied packaging or practically empty packaging containing dried/cured residues, once relieved of all pressure can be disposed of as non-hazardous waste.

Packaging may still contain hazardous residues and disposal should undertaken by a licensed waste contractor.

Any disposal practice must be in compliance with local and national laws and regulations.

14. TRANSPORT INFORMATION

International transport regulations

ADR: Not regulated.
IMDG: Not regulated.
Marine pollutant: No.
IATA: Not regulated.

15. REGULATORY INFORMATION

EU regulations

Classification and labeling have been determined according to EU Directives 67/548/EEC and 1999/45/EC (including amendments) and take into account the intended product use.

Classification: This product is not classified according to EU legislation.
VOC content (EU): VOC (w/w): 0.09%

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15. REGULATORY INFORMATION

Regulatory information:
- Chemicals (Hazard Information and Packaging for Supply) Regulations 2002 (CHIP 3)
- Control of Substances Hazardous to Health Regulations 2002 (COSHH) (as amended)
- Health & Safety at Work Act 1974
- The Environmental Protection (Duty of Care) Regulations 1991
- Hazardous waste regulations 2005
- The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2007

Guidance Publications:
- Approved Code of Practice - Management of Health and Safety at Work, HSE
- General Approved Code of Practice to COSHH Regulations, HSE.

16. OTHER INFORMATION

Full text of classifications referred to in sections 2 and 3:
- R10- Flammable.
- R20- Harmful by inhalation.
- Xn - Harmful

History
- Date of printing: 20.08.2009.
- Date of issue: 20.08.2009.
- Date of previous issue: No previous validation.

Notice to reader:
The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the Technical Data Sheet prior to any use and processing.