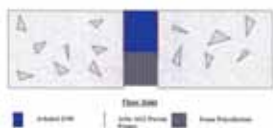


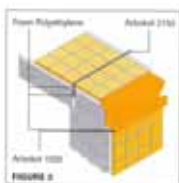
## DESCRIPTION

Arbokol 2150 is a very high polymer content, two part Polysulphide Sealant which cures once the two components are mixed together to give a hard wearing but flexible seal. Arbokol 2150 has good adhesion to concrete, stone, many metals, ceramics and many other common construction substrates.

## MAIN APPLICATIONS



Recommended for floor joints. Suitable for heavily trafficked floor joints, and most types of concrete slab constructions.



Structural joints in swimming pools.

Water retaining (non drinking water) and sewerage structures where bio – degradation resistance is required.

Can be used for joints requiring chemical resistance

(Please contact Adshead Ratcliffe Technical Services Department for further information).

Not recommended for joints subject to large and frequent movement or for use with potable water.

## APPLICATION INSTRUCTIONS

### Joint Preparation

The joint surfaces must be clean, dry and free from all contamination. The surfaces should be degreased using the appropriate Arbo Cleaner. Primers may be required on some substrates. It is recommended that Adshead Ratcliffe Technical Services Department should be consulted and advice obtained with regard to the choice of primer for specific purposes.

### Mixing

The base and curing agent ratio controls the adhesion, strength and durability of Arbokol 2150. The whole contents of the curing agent pack must therefore be added to the base and the components thoroughly mixed.

### Application

The normal method of application is to fill the mixed sealant into Arbo Barrel Guns using a heavy duty follower plate. The cartridge is then placed over the hole in the centre of the plate. Applying steady downward pressure will then fill the cartridge. Insert plunger into the cartridge and the mixed sealant is then ready for application using

an Arbo Caulking Gun. The sealant should be extruded firmly into the joint by maintaining an even pressure on the trigger of the gun.

### Joint Backing

Where applicable, appropriate joint filler e.g. closed cell polyethylene foam, should be used to provide the correct joint depth.

All joint preparation, priming, and sealant application should be carried out in accordance with BS 8000 Part 16, the British Standard for the sealing of joints in buildings.

## JOINT SIZE SUITABILITY

### Joint Width

Minimum 6mm

Maximum 25mm (larger joints are possible – please contact Adshead Ratcliffe Technical Service for information)

### Joint Depth

Minimum 12mm on porous substrates (12 mm in floor/swimming pool joints)

Minimum 6mm on non porous substrates (12 mm in floor/swimming pool joints)

Maximum 25mm

### Width: Depth ratio (within above min/max restrictions)

2:1 butt joints

1:1 lap/floor/swimming pool joints

## PACKAGING

2 Litre pack (includes base and curing agent)

## COLOURS

Black, Grey

## STORAGE LIFE

9 months in original unopened packaging stored in a cool, dry place out of direct sunlight

## HEALTH AND SAFETY

Contains Manganese Dioxide. Please consult Material Safety Data Sheets for full information.

**TECHNICAL DATA**

Work Life at 20° C:	1 - 1½ hour (other times may be possible – please consult Adshead Ratcliffe for further information)
Application Temperature:	+ 5° C to + 40° C
Service Temperature:	- 50° C to + 80°C
Typical Shore Hardness:	50
Cure Rate at 20° C/65 % RH:	7 days at 20 C in a typical joint. At lower temperatures cure rate will be slower.
Chemical Resistance:	Resistant to most dilute acids and alkalis, petrol, diesel, jet fuel and many solvents and vegetable oils.
UV Resistance:	Very Good
Service Life:	20 years+ (when used in trafficked areas, sewerage works and other special environments, service life may be reduced).
Movement Accommodation:	Butt joints (movement in tension and compression): 20 %
Lap Joints (movement in shear):	40 %

**ACCESSORIES**
**Primers**

Arbo AG2 Porous Primer (500ml tin) Yield approximately 125 metres per tin  
 Arbo Primer 7781 (500ml tin) Yield approximately 200 metres per tin  
 Arbo Primer 925 (500ml tin) Yield approximately 125 metres per tin

**Cleaners**

Arbo Cleaner No.17- 1 Litre Tin (Xylene based – not suitable for use with plastics or delicate finishes)  
 Arbo Cleaner No. 16 - 1 Litre Tin (Alcohol Based)

**Ancillary Equipment**

Bulk Loading Guns  
 Heavy Duty Follower Plates

**QUANTITY ESTIMATOR**

<i>Joint size (mm)</i>	<i>Metres/Litre</i>
6 x 6	27.8
9 x 6	18.5
12 x 9	9.3
18 x 18	3.0
25 x 25	1.6

**Important:** The information in this leaflet is given in good faith and based on results gained from experience and tests. However, all recommendations or suggestions are made without guarantee since the conditions of use are beyond our control. Goods are supplied subject to the Company's terms and conditions of sales, a copy of which is available on request.

Arbo sealants are manufactured in the U.K. by Adshead Ratcliffe.